

HAAS VF-9B/40HE

Kind : Vertical machining center
Brand : HAAS
Model : VF-9B/40HE
Year : 2006
Serial Nr: 48172
Stock Nr : 9789



TECHNICAL DETAILS

- Number of axes	: 3
MILLING SPINDLE	
- Tool holder type	: BT40
- Spindle power	: 15 [kW]
- Spindle speeds	: 10.000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 2.134 x 1.016 x 762 [mm]
- Rapid traverses rates (X/Y/Z)	: 15.200 [mm/min]
- Cutting feed rates (X/Y/Z)	: 12.700 [mm/min]
TOOL CHANGER	
- Auto. Tool Changer type	: Loading arm
- Tool magazine capacity	: 40
TABLE	
- Table dimensions	: 2.134 x 914 [mm]
- Maximum weight upon table	: 1.814 [kg]
- Distance table / spindle nose (min./max.)	: 102 - 864 [mm]
POWER SUPPLY	
- Supply voltage	: 400 [V]
WEIGHT & DIMENSIONS	
- Machine floor space	: 4.650 x 3.000 [mm]
- Machine height	: 3.100 [mm]
- Machine weight	: 12.000 [kg]
MACHINE HOURS	
- Number of hours under power	: 15.737 [h]

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- Number of working hours : 2.884 [h]

EQUIPMENT

- CNC : Haas
- Interactive programming
- Interface : RS232
- Electronic handwheel
- Linear scales
- Rigid tapping
- 4th axis : predisposed
- Tool probe : Marposs, laser
- Workpiece probe : Marposs (predisposed)
- Coolant tank
 - * with programmable flow
 - * with cabin washing
 - * with high-pressure pump : 6 [bars]
 - * with bag filtering unit
- Coolant through spindle
- Chips conveyor : pig-tail type
- False table : 2.140 x 920 x 60 [mm]
- False table : 2.000 x 740 x 85 [mm]
- Hoist jib crane : 450 kg x 2.400 [mm]