

CHIRON FZ 08KS HSP

Kind : Vertical machining center
Brand : CHIRON
Model : FZ 08KS HSP
Year : 2011
Serial Nr: 319-07
Stock Nr : 10023



this machine worked only with straight oil

TECHNICAL DETAILS

- Number of axes	: 7
MILLING SPINDLE	
- Tool holder type	: HSK40
- Spindle speeds	: 30.000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 450 x 270 x 310 [mm]
- Rapid traverses rates (X/Y/Z)	: 75 [m/min]
B ROTARY AXIS	
- Travel	: -20/+115 [°]
- Indexing precision	: 0,001 [°]
TOOL CHANGER	
- Auto. Tool Changer type	: Umbrella
- Tool magazine capacity	: 20
A ROTARY AXIS	
- Max. bar diameter	: 32 [mm]
- Indexing precision	: 0,001 [°]
- Travel	: 360 [°]
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 17 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 1.500 x 2.600 [mm]

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- Machine height : 2.300 [mm]
- Machine weight : 5.100 [kg]
MACHINE HOURS
- Number of working hours : 20.749 [h]

EQUIPMENT

- CNC : Fanuc 31i-A5
- Interface : USB, PCMCIA, RJ45
- Fire extinguisher * : KRAFT&BAUER FB703
* NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.
- COOLANT TANK
- Spindle cooling unit : Burn Engineering
- Oil mist extractor : HIFI FILTER
- Tool probe : Renishaw TS27R
- Workpiece probe : Renishaw OMP40
- Unit for 6th face machining
- Collet chuck : ORTLIEB KSF 30-50
- Tool recognition through RFID scanning : BALLUFF BIS C-650
- Tool-holders : 30