

## OKUMA MULTUS B200 II

**Kind : Turn-mill center**  
**Manufacturer : OKUMA**  
**Model : MULTUS B200 II**  
**Year : 2015**  
**Serial : 186887**  
**Stock : T14872**



### TECHNICAL DETAILS

- Number of axes	: 7
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Spindle nose	: A2-6
- Spindle power	: 22 [kW]
- Spindle speeds	: 45 - 5000 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. turning diameter	: 600 [mm]
- C axis indexing precision	: 0,001 [°]
<b>COUNTER-SPINDLE</b>	
- Spindle nose	: A2-6
- Spindle power	: 11 [kW]
- Spindle speeds	: 6000 [rpm]
- C axis indexing precision	: 0,001 [°]
- Spindle / counter-spindle distance	: 750 [mm]
<b>TURNING-MILLING SPINDLE</b>	
- B axis indexing precision	: 0,001 [°]
- Tool type	: HSK63
- Spindle speeds	: 20000 [rpm]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Bras chargeur
- Tool magazine capacity	: 40
<b>POWER SUPPLY</b>	
- Supply voltage	: 380 [V]
<b>MACHINE HOURS</b>	

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- Number of hours under power : 48515 [h]  
- Number of working hours : 28431 [h]

**EQUIPMENT**

- CNC : OKUMA OSP-P300S  
- Electronic handwheel  
- Interface : USB  
- Software options : Tool ID, Virtual 3D monitor, helical cutting  
- Linear scales  
- 3 colors status lamp  
- Tool probe : BLUM PICO  
- Workpiece probe : Renishaw RMP400  
- Coolant tank  
\* with high-pressure pump : 15 [bars]  
\* Coolant through spindle  
- Oil mist extractor : ELBARON RON/A1500 SH  
- Electric transformer  
- Collet chuck : 2