

TSUGAMI HS327-5AX

Kind : Swiss-type cnc lathe
Brand : TSUGAMI
Model : HS327-5AX
Year : 2013
Serial Nr: 111
Stock Nr : 9207



This turn with B axis has worked with full oil.

TECHNICAL DETAILS

- Number of axes	: 9
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 320 [mm]
- Spindle speeds	: 8.000 [rpm]
- C axis indexing precision	: 0,001 [°]
- Number of spindle hours	: 4.120 [h]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8.000 [rpm]
- C axis indexing precision	: 0,001 [°]
- Number of spindle hours	: 869 [h]
GUIDE BUSH HOLDER 1	
- Number of positions	: 9
- Number of motorized positions	: 4
- Live tools speed	: 6.000 [rpm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 3
GUIDE BUSH HOLDER WITH AXIS B	
- Number of positions	: 8
- Number of motorized positions	: 4

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- Live tools speed : 5.000 [rpm]

- Stroke axis B : 0 - 135 [°]

SECONDARY OPERATION

- Number of positions : 8

- Number of motorized positions : 4

WEIGHT & DIMENSIONS

- Machine floor space : 2.455 x 1.280 [mm]

- Machine height : 2.010 [mm]

- Machine weight : 3.600 [kg]

- Number of hours under power : 9.287 [h]

EQUIPMENT

- CNC : Fanuc 31i-B5

- Rotating guide bush

- Parts catcher

- Parts conveying strip

- Coolant tank

* With high-pressure pump : 15 [bars]

- Oil mist extractor : Filtermist S800

- Bar loader : IEMCA Boss 338 HD / 32LL (2014)

- Fire extinguisher

* NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer : Meng 380 / 200 [V]

- Collets collection for chuck : F37

- Ejection of workpiece

- Kit for use without guide-bush