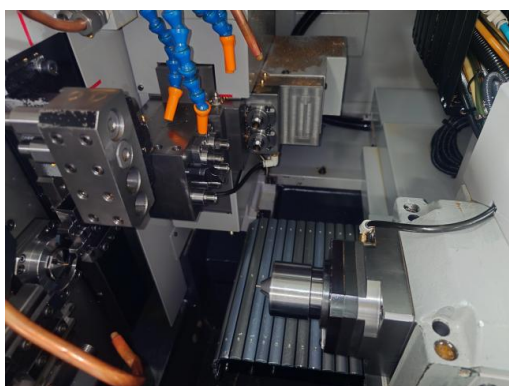


TSUGAMI B0128 WE

Kind : Swiss-type cnc lathe
Manufacturer : TSUGAMI
Model : B0128 WE
Year : 2015
Serial : 21005A
Stock : 11033



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 12 [mm]
- Max. machining length	: 170 [mm]
- Spindle speeds	: 200 - 12000 [rpm]
- Spindle power	: 1.5 / 2.2 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 12 [mm]
- Z stroke	: 200 [mm]
- X stroke	: 220 [mm]
- Spindle speeds	: 200 - 12000 [rpm]
- Spindle power	: 1.5 / 2.2 [kW]
- C axis indexing precision	: 0.001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 5
- Number of motorized positions	: 3
- Live tools speed	: 8000 [rpm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 3
END ATTACHMENT	
- Number of positions	: 4
SECONDARY OPERATION	
- Number of positions	: 8

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- Number of motorized positions : 4
- Live tools speed : 8000 [rpm]
POWER SUPPLY
- Total installed power : 14.1 [kVA]
WEIGHT & DIMENSIONS
- Machine floor space : 1.655 X 1.215 [mm]
- Machine height : 1.700 [mm]
- Machine weight : 2150 [kg]
MACHINE HOURS
- Number of hours under power : 42816 [h]
- Number of working hours : 1277 [h]

EQUIPMENT

- CNC : Fanuc Series 31i-B
- Rotating guide bush
- Ejection of workpiece
- Parts catcher
- Parts conveying strip
- Coolant tank
- Bar loader : IEMCA ELITE 112 EVO / 32 L
- Electric transformer