

## TRAUB TNL32-9P

**Kind : Swiss-type cnc lathe**  
**Manufacturer : TRAUB**  
**Model : TNL32-9P**  
**Year : 2015**  
**Serial : 6060343**  
**Stock : 10930**



### TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 9
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle power	: 6.7 / 10.7 [kW]
- Spindle speeds	: 8000 [rpm]
- Max. bar diameter	: 32 [mm]
- Z stroke	: 305 [mm]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Spindle power	: 3.7 / 5.5 [kW]
- Spindle speeds	: 6400 [rpm]
- Max. bar diameter	: 30 [mm]
- C axis indexing precision	: 0.001 [°]
- X stroke	: 140 [mm]
- Z stroke	: 300 [mm]
TURRET 1	
- Number of positions	: 10
- Number of motorized positions	: 10
- Live tools speed	: 12 000 [rpm]
- Live tools power	: 3.4 [kW]
- X/Z stroke	: 140/300 [mm]
- Y stroke	: -40/+25 [mm]
TURRET 2	
- Number of positions	: 10

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- Number of motorized positions : 10  
- Live tools speed : 12 000 [rpm]  
- Live tools power : 3.4 [kW]  
- X/Z stroke : 140/320 [mm]  
- Y stroke : -25/+40 [mm]  
**POWER SUPPLY**  
- Total installed power : 28 [kW]  
**WEIGHT & DIMENSIONS**  
- Machine floor space : 3870 x 1670 [mm]  
- Machine height : 2500 [mm]  
- Machine weight : 6000 [kg]  
**MACHINE HOURS**  
- Number of hours under power : 23240 [h]  
- Number of working hours : 19500 [h]

**EQUIPMENT**

- CNC : Traub TX 8i-p  
- 3 colors status lamp  
- Coolant tank : 500 [l]  
\* with high-pressure pump : 3,8,20 [bars]  
\* with paper filtering unit  
- Chips conveyor  
- Parts catcher  
- Parts conveying strip  
- Predisposition for barfeeder