

TRAUB TNL 32-9 P

Kind : Swiss-type cnc lathe
Manufacturer : TRAUB
Model : TNL 32-9 P
Year : 2015
Serial : 6060343
Stock : 10930



TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 9
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle power	: 6.7 / 10.7 [kW]
- Spindle speeds	: 8000 [rpm]
- Max. bar diameter	: 32 [mm]
- Z stroke	: 305 [mm]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Spindle power	: 3.7 / 5.5 [kW]
- Spindle speeds	: 6400 [rpm]
- Max. bar diameter	: 30 [mm]
- C axis indexing precision	: 0.001 [°]
- X stroke	: 140 [mm]
- Z stroke	: 300 [mm]
TURRET 1	
- Number of positions	: 10
- Number of motorized positions	: 10
- Live tools speed	: 12 000 [rpm]
- Live tools power	: 3.4 [kW]
- X/Z stroke	: 140/300 [mm]
- Y stroke	: -40/+25 [mm]
TURRET 2	
- Number of positions	: 10

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- Number of motorized positions	: 10
- Live tools speed	: 12 000 [rpm]
- Live tools power	: 3.4 [kW]
- X/Z stroke	: 140/320 [mm]
- Y stroke	: -25/+40 [mm]
POWER SUPPLY	
- Total installed power	: 28 [kW]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3870 x 1670 [mm]
- Machine height	: 2500 [mm]
- Machine weight	: 6000 [kg]
MACHINE HOURS	
- Number of hours under power	: 23240 [h]
- Number of working hours	: 19500 [h]

EQUIPMENT

- CNC	: Traub TX 8i-p
- 3 colors status lamp	
- Coolant tank	: 500 [l]
* with high-pressure pump	: 3,8,20 [bars]
* with paper filtering unit	
- Chips conveyor	
- Parts catcher	
- Parts conveying strip	
- Predisposition for barfeeder	