

TORNOS Sigma 32/6

Kind : Swiss-type cnc lathe
Brand : TORNOS
Model : Sigma 32/6
Year : 2014
Serial Nr: 236-0020
Stock Nr : 10296



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Travel	: 230 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 14
- Number of motorized positions	: 8
- Live tools speed	: 6000 [rpm]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
GUIDE BUSH HOLDER 2	
- Number of positions	: 8
- Number of motorized positions	: 8
- Live tools speed	: 8000 [rpm]
END ATTACHMENT	
- Number of positions	: 4
SECONDARY OPERATION	

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- Number of positions : 4

POWER SUPPLY

- Supply voltage : 400 [V]

- Total installed power : 14 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 2400 x 1380 [mm]

- Machine height : 2050 [mm]

- Machine weight : 3000 [kg]

MACHINE HOURS

- Number of working hours : 39554 [h]

EQUIPMENT

- CNC : Fanuc 31i Model B

- Rotating guide bush

- Parts catcher : manipulator

- Chips conveyor : INDASS

- Coolant tank

- Bar loader : TORNOS SBF 532

- Number of turning tool holders : various

- Number of fixed tool holders : various