

TORNOS GT32

Kind : Swiss-type cnc lathe
Brand : TORNOS
Model : GT32
Year : 2017
Serial Nr: 5480360057
Stock Nr : 9630



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8.2 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8.2 [kW]
- C axis indexing precision	: 0.001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 9
- Number of motorized positions	: 4
- Live tools speed	: 6000 [rpm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 6000 [rpm]
END ATTACHMENT	
- Number of positions	: 5
SECONDARY OPERATION	

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- Number of positions : 8
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]
POWER SUPPLY
- Supply voltage : 400 [V]
WEIGHT & DIMENSIONS
- Machine floor space : 2710 X1270 [mm]
- Machine height : 1990 [mm]
- Machine weight : 3550 [kg]
MACHINE HOURS
- Number of working hours : 6006 [h]

EQUIPMENT

- CNC : Fanuc 31i-B
- 3 colors status lamp
- Rotating tool motor on : S11,S21,S51
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor : KNOLL
- Coolant tank : KNOLL
* with high-pressure pump : 70 [bars]
* with paper filtering unit
- Bar loader : TORNOS SBF538-3.0M
- Fire extinguisher * : KRAFT&BAUER
- Number of turning tool holders : 7