

## TORNOS GT13

**Kind : Swiss-type cnc lathe**  
**Manufacturer : TORNOS**  
**Model : GT13**  
**Year : 2016**  
**Serial : 2560260060**  
**Stock : 10749**



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 13 [mm]
- Max. machining length	: 190 [mm]
- Spindle speeds	: 15000 [rpm]
- Spindle power	: 4 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 13 [mm]
- Spindle speeds	: 15000 [rpm]
- Spindle power	: 4 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
<b>GUIDE BUSH HOLDER 2</b>	
- Number of positions	: 8
- Number of motorized positions	: 2
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
<b>END ATTACHMENT</b>	
- Number of positions	: 4

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**SECONDARY OPERATION**

- Number of positions : 8  
- Number of motorized positions : 4  
- Live tools speed : 6000 [rpm]  
- Live tools power : 0.75 [kW]

**POWER SUPPLY**

- Supply voltage : 400 [V]  
- Total installed power : 26 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2170 X 1140 [mm]  
- Machine height : 1890 [mm]  
- Machine weight : 2800 [kg]

**MACHINE HOURS**

- Number of hours under power : 48983 [h]  
- Number of working hours : 15930 [h]

**EQUIPMENT**

- CNC : Fanuc 31i-B  
- 3 colors status lamp  
- Rotating tool motor on : S11,S21,S51  
- Rotating guide bush  
- Parts catcher  
- Ejection of workpiece  
- Parts conveying strip  
- Chips conveyor  
- Coolant tank : KNOLL  
\* with high-pressure pump  
\* with paper filtering unit  
- Bar loader : TORNOS SBF326-3.2M  
- Fire extinguisher \*

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer