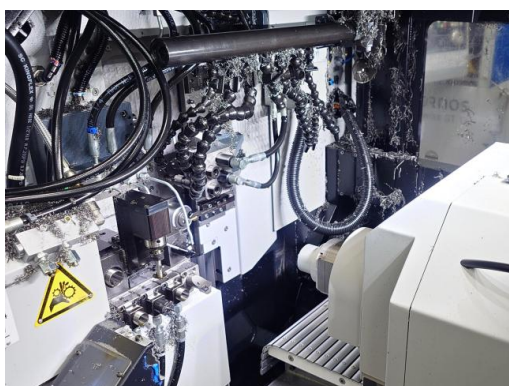


TORNOS GT13

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : GT13
Year : 2020
Serial : 20698
Stock : T15313



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 13 [mm]
- Max. machining length	: 190 [mm]
- Spindle speeds	: 15000 [rpm]
- Spindle power	: 4 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 13 [mm]
- Spindle speeds	: 15000 [rpm]
- Spindle power	: 4 [kW]
- C axis indexing precision	: 0.001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
GUIDE BUSH HOLDER 2	
- Number of positions	: 8
- Number of motorized positions	: 2
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
END ATTACHMENT	
- Number of positions	: 4

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SECONDARY OPERATION

- Number of positions : 8
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]
- Live tools power : 0.75 [kW]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 26 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 2170 X 1140 [mm]
- Machine height : 1890 [mm]
- Machine weight : 2800 [kg]

MACHINE HOURS

- Number of hours under power : 25510 [h]
- Number of working hours : 11096 [h]

EQUIPMENT

- CNC : Fanuc 31i-B
- 3 colors status lamp
- Rotating tool motor on : S11,S21,S51
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Parts conveying strip
- Chips conveyor
- Coolant tank : RESY
- * with high-pressure pump
- * with paper filtering unit
- Bar loader : IEMCA SBF 326-3.2M
- Cooling unit
- Fire extinguisher *

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer