

## TORNOS GT 13

**Kind : Swiss-type cnc lathe**  
**Manufacturer : TORNOS**  
**Model : GT 13**  
**Year : 2018**  
**Serial : 2560260103**  
**Stock : 10896**



### TECHNICAL DETAILS

|                                 |               |
|---------------------------------|---------------|
| - Number of axes                | : 8           |
| - Number of spindles            | : 2           |
| MAIN SPINDLE                    |               |
| - Max. bar diameter             | : 13 [mm]     |
| - Max. machining length         | : 190 [mm]    |
| - Spindle speeds                | : 15000 [rpm] |
| - Spindle power                 | : 4 [kW]      |
| - C axis indexing precision     | : 0.001 [°]   |
| COUNTER-SPINDLE                 |               |
| - Max. bar diameter             | : 13 [mm]     |
| - Spindle speeds                | : 15000 [rpm] |
| - Spindle power                 | : 4 [kW]      |
| - C axis indexing precision     | : 0.001 [°]   |
| GUIDE BUSH HOLDER 1             |               |
| - Number of positions           | : 8           |
| - Number of motorized positions | : 3           |
| - Live tools speed              | : 6000 [rpm]  |
| - Live tools power              | : 1 [kW]      |
| GUIDE BUSH HOLDER 2             |               |
| - Number of positions           | : 8           |
| - Number of motorized positions | : 2           |
| - Live tools speed              | : 6000 [rpm]  |
| - Live tools power              | : 1 [kW]      |
| END ATTACHMENT                  |               |
| - Number of positions           | : 4           |

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**SECONDARY OPERATION**

- Number of positions : 8
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]
- Live tools power : 0.75 [kW]

**POWER SUPPLY**

- Supply voltage : 400 [V]
- Total installed power : 26 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2170 X 1140 [mm]
- Machine height : 1890 [mm]
- Machine weight : 2800 [kg]

**MACHINE HOURS**

- Number of hours under power : 32783 [h]

**EQUIPMENT**

- CNC : Fanuc 31i-B
- 3 colors status lamp
- Rotating tool motor on : S11,S21,S51
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Parts conveying strip
- Chips conveyor
- Coolant tank : KNOLL
- \* with high-pressure pump
- \* with paper filtering unit
- Bar loader : TORNOS SBF326-3.2M
- Fire extinguisher \*

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer