

TORNOS DECO 20

Kind : Swiss-type cnc lathe

Manufacturer : TORNOS

Model : DECO 20

Year : 1999

Serial : T63746

Stock : 10702



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 25,4 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 10.000 [rpm]
- C axis indexing precision	: 0,1 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 20 [mm]
- Spindle speeds	: 10.000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0,1 [°]
- Number of guide bush holders	: 2
GUIDE BUSH HOLDER 1	
- Number of positions	: 5
GUIDE BUSH HOLDER 2	
- Number of positions	: 5
- Number of motorized positions	: 4
- Live tools speed	: 8.000 [rpm]
END ATTACHMENT	
- Number of positions	: 4
- Number of motorized positions	: 4
- Live tools speed	: 6.000 [rpm]
SECONDARY OPERATION	
- Number of positions	: 7
- Number of motorized positions	: 3
- Live tools speed	: 8.000 [rpm]
POWER SUPPLY	

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- Supply voltage : 400 [V]
- Total installed power : 13 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 2.270 x 1.650 [mm]
- Machine height : 2.200 [mm]
- Machine weight : 3.500 [kg]

EQUIPMENT

- CNC : Fanuc PNC DECO
- Rotating tool motor on : S2, S3, S5 vertical + horizontal
- Rotating guide bush
- Parts catcher
- Chips conveyor
- Coolant tank
- Bar loader : IEMCA MINI BOSS 325