

## STAR SR32J

**Kind : Swiss-type cnc lathe**  
**Manufacturer : STAR**  
**Model : SR32J**  
**Year : 2006**  
**Serial : 0340(066)**  
**Stock : T16201**



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Travel	: 310 [mm]
- Spindle speeds	: 350-7000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 350-7000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 4
- Number of motorized positions	: 4
- Live tools speed	: 5000 [rpm]
<b>GUIDE BUSH HOLDER 2</b>	
- Number of positions	: 6

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**END ATTACHMENT**

- Number of positions : 4

**SECONDARY OPERATION**

- Number of positions : 4

**POWER SUPPLY**

- Supply voltage : 380 [V]

- Total installed power : 20 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 1700x2515 [mm]

- Machine height : 1700 [mm]

- Machine weight : 2900 [kg]

**MACHINE HOURS**

- Number of working hours : 59144 [h]

- Number of spindle hours : 42219 [h]

**EQUIPMENT**

- CNC : Fanuc

- Rotating guide bush

- Parts catcher

- Parts conveying strip

- Ejection of workpiece

- Coolant tank

\* with high-pressure pump : SFB-200 [bars]

- Bar loader : FMB 3-32/3200A