

## STAR SR-32J

**Kind : Swiss-type cnc lathe**  
**Manufacturer : STAR**  
**Model : SR-32J**  
**Year : 2018**  
**Serial : 3963 (433)**  
**Stock : 10942**



### TECHNICAL DETAILS

- Number of axes	: 7
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Travel	: 310 [mm]
- Spindle speeds	: 7.000 [rpm]
- Spindle power	: 7,5 [kW]
- C axis indexing precision	: 0,001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 7.000 [rpm]
- Spindle power	: 3,7 [kW]
- C axis indexing precision	: 0,001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 11
- Number of motorized positions	: 5
- Live tools speed	: 5.000 [rpm]
- Live tools power	: 1,2 [kW]
<b>END ATTACHMENT</b>	
- Number of positions	: 4
<b>SECONDARY OPERATION</b>	
- Number of positions	: 4
- Number of motorized positions	: 4
<b>POWER SUPPLY</b>	
- Supply voltage	: 200 [V]

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- Total installed power : 6,2 [kVA]  
**WEIGHT & DIMENSIONS**  
- Machine floor space : 2.711 x 1.275 [mm]  
- Machine height : 1.705 [mm]  
**MACHINE HOURS**  
- Number of working hours : 18436 [h]  
- Number of spindle hours : 14949 [h]

**EQUIPMENT**

- CNC : Fanuc 32i-B  
- 3 colors status lamp  
- Rotating guide bush  
- Coolant tank  
- Bar loader : FMB TURBO 3- 36  
- Ejection of workpiece  
- Parts catcher  
- Parts conveying strip  
- Electric transformer