

CITIZEN

Kind : Swiss-type cnc lathe

Manufacturer : CITIZEN

Year : 2002

Stock : P2686



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 16 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 10000 [rpm]
- Spindle power	: 2.2/3.7 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 16 [mm]
- Z stroke	: 280 [mm]
- X stroke	: 195 [mm]
- Spindle speeds	: 10000 [rpm]
- Spindle power	: 0.75/1.5 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 1
LOWER TURRET	
- Number of positions	: 20
- Number of motorized positions	: 10

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- X/Z stroke	: 107.5/133 [mm]
- Live tools speed	: 6500 [rpm]
GUIDE BUSH HOLDER 1	
- Number of positions	: 8
- Number of motorized positions	: 4
- Live tools speed	: 8000 [rpm]
- X/Y stroke	: 60.5/208 [mm]
SECONDARY OPERATION	
- Number of positions	: 3
POWER SUPPLY	
- Supply voltage	: 380 [V]
- Total installed power	: 10 [kVA]
- Machine floor space	: 2780x1260 [mm]
- Machine height	: 1785 [mm]
- Machine weight	: 2900 [kg]

EQUIPMENT

- CNC	: Mitsubishi MELDAS M6D
- Rotating guide bush	
- Parts catcher	
- Parts conveying strip	
- Coolant tank	: COOL BLASTER CB510
* with high-pressure pump	
- Thread whirling attachment	
- Bar loader	: LNS EXPRESS
- Oil mist extractor	
- Fire extinguisher *	

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer