

FANUC 2 x ROBODRILL ALPHA-D21MiB5 + Robot M-10iA

Kind : Robotized vertical machining centre

Manufacturer : FANUC

Model : 2 x ROBODRILL ALPHA-D21MiB5 + Robot M-10iA

Year : 2018

Serial : P187ZG823 + P187ZG824

Stock : T15605



TECHNICAL DETAILS

- Number of axes	: 5
MILLING SPINDLE	
- Tool holder type	: BBT 30 (Big-Plus)
- Spindle power	: 12 [kW]
- Spindle speeds	: 10000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 500/400/330 [mm]
- Rapid traverses rates (X/Y/Z)	: 54 [mm/min]
- Cutting feed rates (X/Y/Z)	: 1 - 30.000 [mm/min]
TOOL CHANGER	
- Auto. Tool Changer type	: Parapluie
- Tool magazine capacity	: 21
TABLE	
- Table dimensions	: 650 x 400 [mm]
- Maximum weight upon table	: 300 [kg]
- Distance table / spindle nose (min./max.)	: 250 - 580 [mm]
POWER SUPPLY	
- Supply voltage	: 380 [V]
- Total installed power	: 11 [kW]
WEIGHT & DIMENSIONS	
- Machine floor space	: 1565 x 2027 [mm]
- Machine height	: 2325 [mm]
- Machine weight	: 2200 [kg]

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MACHINE HOURS

- Machine 1 : Number of hours under power : 30.387 [h]
- Machine 2 : Number of hours under power : 29.548 [h]
- Machine 1 : Number of working hours : 10.795 [h]
- Machine 2 : Number of working hours : 10.006 [h]

EQUIPMENT

- CNC : Fanuc 31i-Model B5
- 3 colors status lamp
- Type of divisor : 4e axe CNC intégré
* manufacturer : LEHMANN
* model : Serie 500 Edition 4
- Coolant tank
* with high-pressure pump
* with paper filtering unit
* with cooling unit for coolant
- Coolant through spindle
- Workpiece loading / unloading robot
- Chips conveyor : ARRIERE
- Tool probe : BLUM
- Workpiece probe : BLUM
- Fire extinguisher *
* NB : working order not guaranteed. To have
it checked by a qualified organization of the
buyer.
- Electric transformer