

## GLEASON PFAUTER P 90 WM

**Kind : Cnc thread cutting machine**  
**Manufacturer : GLEASON PFAUTER**  
**Model : P 90 WM**  
**Year : 2009**  
**Serial : 30648**  
**Stock : P2084**



### TECHNICAL DETAILS

|                                        |                    |
|----------------------------------------|--------------------|
| - Part diameter                        | : 100 [mm]         |
| - Nominal module                       |                    |
| * gear hobbing                         | : approx. 3.0 [mm] |
| * endless screw milling                | : approx. 5.0 [mm] |
| - Max. axial movement                  | : 320 [mm]         |
| - Cutting head orientation             | : -45 / + 115 [°]  |
| - Main mill max. diameter              | : 118 [mm]         |
| - Max. cut out length of the mail mill | : 180 [mm]         |
| - Max. mill movement (Shifting)        | : 160 [mm]         |
| - Max. part-holder spindle speed       | : 3000 [t/mm]      |
| - Min./max. distance between axes      | : 10/100 [mm]      |
| - Cutting head motor power             | : 14 [kW]          |
| - Main mill speed                      | : 50-12000 [t/mm]  |
| - Weight                               | : 5000 [kg]        |

### EQUIPMENT

- CNC Siemens 840D
- Cooling tank
- Chip conveyor