

TORNOS MULTIDECO 20/6b

Kind : Cnc multispindle lathe
Manufacturer : TORNOS
Model : MULTIDECO 20/6b
Year : 2008
Serial : 8381
Stock : T16295



TECHNICAL DETAILS

- Number of axes	: 18
- Number of spindles	: 6
- Max. part length	: 120 [mm]
SPINDLES	
- Max. bar diameter	: 8 - 25.4 [mm]
- Spindle speeds	: 6000 [rpm]
- Spindle power	: 18 [kW]
NUMERICAL AXES	
- 1 chariot croisé position 1 : x=50 [mm], Z1=80 [mm]	
- 1 chariot croisé position 2 : x=50 [mm], Z1=80 [mm]	
- 1 chariot croisé position 3 : x=50 [mm], Z1=80 [mm]	
- 1 chariot croisé position 4 : x=50 [mm], Z1=80 [mm]	
- 1 chariot croisé position 5 : x=50 [mm], Z1=80 [mm]	
- 1 chariot de coupe 6 : x=65 [mm]	
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 71 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3.500 x 1.600 [mm]
- Machine height	: 1.950 [mm]
- Machine weight	: 8500 [kg]
MACHINE HOURS	

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- Number of hours under power : 72000 [h]

EQUIPMENT

- CNC : Fanuc 16i-TB
- Hirth teeth
- Contre broche avec dispositif de contre-
opération
- Porte-outils de tournage Goltenbolt à toutes
les positions
- 5 perceurs fixes
- 1 porte-outils de tronçonnage
- Chips conveyor
- Coolant tank
* with high-pressure pump
* with cooling unit for coolant
- Bar loader : ROBOBAR MSF-522/6
- Oil mist extractor