

NAKAMURA WT250 II

Kind : CNC lathe
Manufacturer : NAKAMURA
Model : WT250 II
Year : 2005
Serial : M240603
Stock : 9786



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-6
- Spindle power	: 18,5 [kW]
- Spindle speeds	: 59 - 4500 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. turning diameter	: 250 [mm]
- Max. chuck diameter	: 215 [mm]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 11 [kW]
- Spindle speeds	: 59 - 4500 [rpm]
- Max. bar diameter	: 51 [mm]
- Max. turning diameter	: 165 [mm]
- C axis indexing precision	: 0,001 [°]
- Travel	: 575 [mm]
- Spindle / counter-spindle distance	: 250 - 870 [mm]
TURRET 1	
- Number of positions	: 12
- Number of motorized positions	: 12
- X/Z stroke	: 195/600 [mm]
- Live tools speed	: 80 - 3600 [rpm]

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- Live tools power	: 5.5 [kW]
TURRET 2	
- Number of positions	: 12
- Number of motorized positions	: 12
- X/Z stroke	: 195/600 [mm]
- Live tools speed	: 80 - 3600 [rpm]
- Live tools power	: 5.5 [kW]
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 63 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3475 x 1933 [mm]
- Machine height	: 2225 [mm]
- Machine weight	: 7800 [kg]
MACHINE HOURS	
- Number of hours under power	: 58774 [h]
- Number of spindle hours	: 19265 [h]

EQUIPMENT

- CNC	: 18i-TB
- 3 colors status lamp	
- Coolant tank	
* with high-pressure pump	: 25 [bars]
- Chips conveyor	
- Parts catcher	
- Parts conveying strip	
- Number of turning tool holders	: 11
- Number of fixed tool holders	: 11
- Collet chuck	