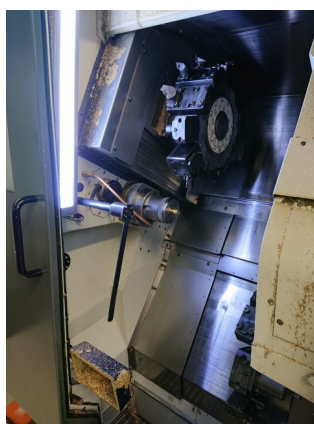


NAKAMURA WT 100 MMY

Kind : CNC lathe
Brand : NAKAMURA
Model : WT 100 MMY
Year : 2006
Serial Nr: M100709
Stock Nr : T11821



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 11 [kW]
- Spindle speeds	: 6000 [rpm]
- Max. bar diameter	: 42 [mm]
- Max. turning diameter	: 190 [mm]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 11 [kW]
- Spindle speeds	: 6000 [rpm]
- Max. bar diameter	: 42 [mm]
- C axis indexing precision	: 0.001 [°]
TRAVEL	
- Z stroke	: 525 [mm]
- Spindle / counter-spindle distance	: 735 [mm]
TURRET 1	
- Number of positions	: 24
- Number of motorized positions	: 12
- X/Z stroke	: 135/503 [mm]
- Y stroke	: +/- 31 [mm]

Kind : CNC lathe
Brand : NAKAMURA
Model : WT 100 MMY
Year : 2006
Serial Nr: M100709
Stock Nr : T11821

- Live tools speed : 6000 [rpm]
- Live tools power : 7.1 [kW]
TURRET 2
- Number of positions : 24
- Number of motorized positions : 12
- X/Z stroke : 135/503 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 7.1 [kW]
POWER SUPPLY
- Supply voltage : 400 [V]
- Total installed power : 52.5 [kW]
WEIGHT & DIMENSIONS
- Machine floor space : 2630 X 1720 [mm]
- Machine height : 1940 [mm]
- Machine weight : 6000 [kg]
MACHINE HOURS
- Number of spindle hours : 24000 [h]

EQUIPMENT

- CNC : Fanuc 31i model A
- Interface : Ethernet / RS232
- 3 colors status lamp
- Coolant tank
* with high-pressure pump : 12 [bars]
* Coolant through spindle
- Chips conveyor
- Tool probe
- Parts catcher : 2
- Parts conveying strip
- Predisposition for barfeeder
- Electric transformer
- Number of turning tool holders : 6
- Number of fixed tool holders : 12
- Collet chuck : 2