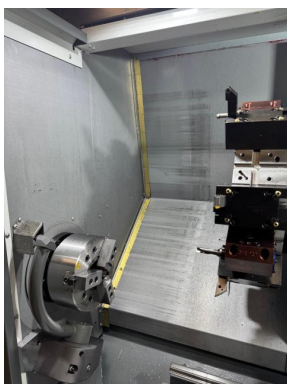


HAAS ST-25

Kind : CNC lathe
Manufacturer : HAAS
Model : ST-25
Year : 2022
Serial : 3125377
Stock : P2573



TECHNICAL DETAILS

- Number of axes	: 3
- Number of spindles	: 2
- Number of turrets	: 1
MAIN SPINDLE	
- Spindle nose	: A2-6"
- Spindle power	: 22 [kW]
- Spindle speeds	: 3400 [rpm]
- Max. bar diameter	: 76 [mm]
- Max. turning diameter	: 298 [mm]
COUNTER-SPINDLE	
- Spindle nose	: A2-5"
- Spindle speeds	: 6000 [rpm]
- Rapid traverse rate	: 10 [mm/min]
TURRET 1	
- Number of positions	: 12
- X/Z stroke	: 213/572 [mm]
- Tool type	: BMT65
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 30 [kW]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3630/2290 [mm]
- Machine height	: 2340 [mm]
- Machine weight	: 4536 [kg]
MACHINE HOURS	

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- Number of hours under power : 622 [h]
- Number of working hours : 137 [h]

EQUIPMENT

- CNC : HAAS
- Interface : Ethernet / RS232 / USB / PCMCIA
- Interactive programming
- Coolant tank
- Chips conveyor
- Tool probe
- Electric transformer
- Number of fixed tool holders : 9
- Chuck 3 jaws : 2