

PRECITRAME MTR 212

Kind : Cnc horizontal transfer machine
Manufacturer : PRECITRAME
Model : MTR 212
Year : 2003
Serial : 281.902
Stock : P2499



TECHNICAL DETAILS

- Number of axes	: 27
- Number of posts	: 12
- Number of machining stations	: 9
- Indexing time	: 2 [sec]
MACHINING UNIT	
- Designation	: UV151-3
- Number of units	: 1
- Travels on X/Y/Z axes	: 110 / 150 / 100 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
MACHINING UNIT	
- Designation	: UV50-3
- Number of units	: 8
- Travels on X/Y/Z axes	: 40 / 120/ 100 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
SPINDLES	
- Spindle type	: Electrobroche Ø38
* Number of spindles	: 14
* Tool holder type	: ISO10
* Spindle speeds	: 18 000 [rpm]
* Spindle power	: 0.25 [kW]
- Spindle type	: Electrobroche Ø38
* Number of spindles	: 4
* Tool holder type	: ISO10

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* Spindle speeds : 9000 [rpm]
* Spindle power : 0.25 [kW]
* Spindle type : Electrobroche Ø120
- Number of spindles : 1
- Tool holder type : HSK40
* Spindle speeds : 8710 [rpm]
* Spindle power : 3.8 [kW]
* Spindle type : Electrobroche Ø38
- Number of spindles : 2
- Tool holder type : ISO10
* Spindle speeds : 9000 [rpm]
* Spindle power : 0.25 [kW]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 10 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 4600 x 3600 [mm]
- Machine height : 3200 [mm]
- Machine weight : 13500 [kg]
- Equipment

EQUIPMENT

- CNC : Siemens
- Cooling unit
- Coolant tank
* with high-pressure pump
- Chips conveyor
- Oil mist extractor : ELBARON RON/A 120
- Loader
- Fire-fighting device
- Fitting