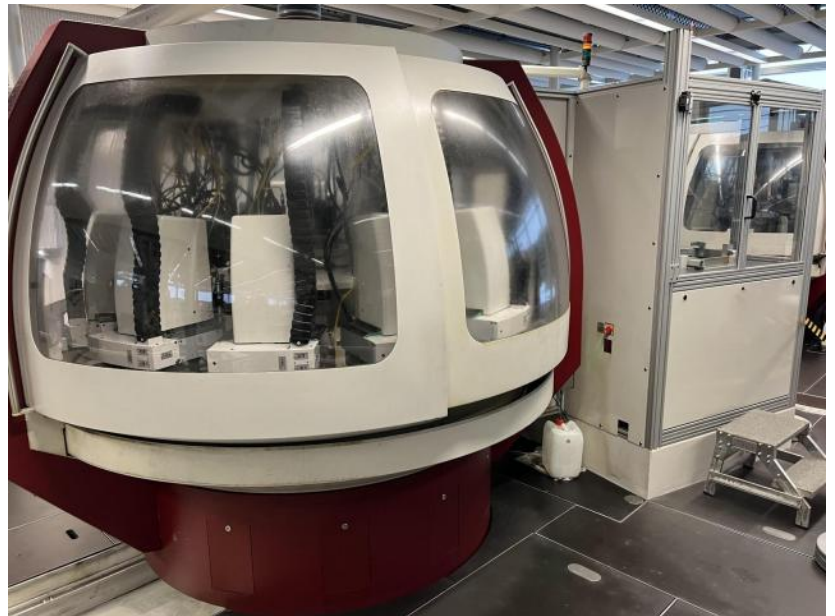


PRECITRAME MTR 212

Kind : Cnc horizontal transfer machine
Manufacturer : PRECITRAME
Model : MTR 212
Serial : 281.903
Stock : 10675P



TECHNICAL DETAILS

- Number of axes	: 27
- Number of posts	: 12
- Number of machining stations	: 9
- Indexing time	: 2 [sec]
MACHINING UNIT	
- Designation	: UV151-3
- Number of units	: 1
- Travels on X/Y/Z axes	: 110 / 150 / 135 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
MACHINING UNIT	
- Designation	: UV50-3
- Number of units	: 8
- Travels on X/Y/Z axes	: 40 / 120 / 100 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
SPINDLES	
- Spindle type	: Electrospindle Ø38
* Number of spindles	: 14
* Tool holder type	: ISO10
* Spindle speeds	: 18.000 [rpm]
* Spindle power	: 0.25 [kW]
- Spindle type	: Electrospindle Ø38
* Number of spindles	: 4
* Tool holder type	: ISO10
* Spindle speeds	: 9.000 [rpm]

Kind : Cnc horizontal transfer machine

Manufacturer : PRECITRAME

Model : MTR 212

Serial : 281.903

Stock : 10675P

* Spindle power : 0.25 [kW]
- Spindle type : Electrospindle Ø120
* Number of spindles : 1
* Tool holder type : HSK40
* Spindle speeds : 8.710 [rpm]
* Spindle power : 3.8 [kW]
- Spindle type : Electrospindle with gear reducer Ø38
* Number of spindles : 2
* Tool holder type : ISO10
* Spindle speeds : 9.000 [rpm]
* Spindle power : 0.25 [kW]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 10 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 4600 x 3600 [mm]
- Machine height : 3200 [mm]
- Machine weight : 13500 [kg]

EQUIPMENT

- CNC : Siemens
- Cooling unit
- Coolant tank
* with high-pressure pump
- Chips conveyor
- Oil mist extractor : ELBARON RON/A 120